

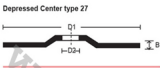
T27 GRINDING WHEEL USE FOR GENRAL STEEL GRA DE/A24R

Written by Administrator

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Depressed Center type 27



Symbol of Construction Designation Type 27 Flexible grinding wheels

Figure	Structure	Remark
	27	Flaw glass not reinforced


Type 27-Key Points for best results
Hold your angle grinding at 15 for curvature surface grinding. Run the grinding wheel at the highest possible speed marked on the wheel.



Material :
Tool steels, mild steels, alloy steels, spring steels.

Application :
Grinding of edges, welds and surfaces.

Characteristics :
Medium hard easy and fast grinding wheel with high stock removal and long life.



Type 27- Flexible Grinding wheel : General steel

Code No	Outside Dia(D1)		Minimum (mm)		Shape (B)	Speed		QTY (PCS/CTNS)
	INCH	MM	Thickness	Bore(D2)		R.P.M.	m/s	
BLAC-GCS402	4"	100	2	16		15200	80	400
BLAC-GCS502	5"	125	2	22		15200	80	150
BLAC-GCS702	7"	180	2	22		8500	80	100

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Symbol of Construction Designation Type 27 Flexible grinding wheels

Figure	Structure	Remark
	27	Flaw and half not reinforced
	27	Flaw and half not reinforced
	27	Flaw and half not reinforced

Material :
Tool steels, mild steels, alloy steels, spring steels.

Application :
Grinding of edges, welds and surfaces.

Characteristics :
Medium hard easy and fast grinding wheel with high stock removal and long life.

Type-27 Asian type Grinding wheel : General steel

Code No	Outside Dia(D1)		Minimum (mm)		Shape (B)	Speed		QTY (PCS/CTNS)
	INCH	MM	Thickness	Bore(D2)		R.P.M.	m/s	
BLAC-GCS404	4"	100	4	18		15200	80	300
BLAC-GCS406	4"	100	6	18		15200	80	200
BLAC-GCS506	5"	125	6	22		12200	80	150
BLAC-GCS706	7"	180	6	22		8500	80	50