

T27 GRINDING WHEEL USE FOR STAINLESS STEEL GRADE/WA 80

Written by Administrator

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BlackBird® Safety, Reliability, Savings





Symbol of Construction Designation
Type 27 Flexible grinding wheels

Figure	Structure	Remark
	After	One and half not reinforced
	After	Two not reinforced
	After	Two and half not reinforced

Material :
All rust and acid - proof steels as tool - heat - resistant cast steels, stainless steels and all mild steels.

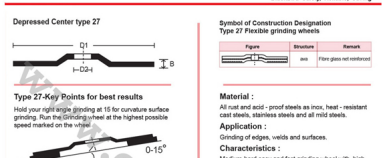
Application :
Grinding of edges, welds and surfaces.

Type 27- Asian type Grinding wheel : Stainless steel

Code No	Outside Dia(D1)		Minimum Thickness Bore(D2)	Shape (B)	Speed		QTY* (PCS/CTNS)
	INCH	MM			R.P.M	m/s	
BLAC-GSS404	4"	100	4	16	15200	80	300
BLAC-GSS406	4"	100	6	16	15200	80	200
BLAC-GSS506	5"	125	6	22	12200	80	150
BLAC-GSS706	7"	180	6	22	8500	80	50



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Depressed Center type 27



Type 27-Key Points for best results
Hold your right angle grinding at 15 for curvature surface grinding. Run the grinding wheel at the highest possible speed marked on the wheel.



Symbol of Construction Designation
Type 27 Flexible grinding wheels

Figure	Structure	Remark
	After	One and half not reinforced

Material :
All rust and acid - proof steels as tool - heat - resistant cast steels, stainless steels and all mild steels.

Application :
Grinding of edges, welds and surfaces.

Characteristics :
Medium-hard easy and fast grinding wheel with high stock removal and long life.

Type 27- Flexible Grinding wheel : Stainless steel

Code No	Outside Dia(D1)		Minimum Thickness Bore(D2)	Shape (B)	Speed		QTY* (PCS/CTNS)
	INCH	MM			R.P.M	m/s	
BLAC-CS5402	4"	100	2	16	15200	80	400
BLAC-CS5502	5"	125	2	22	12200	80	200
BLAC-CS5702	7"	180	2	22	8500	80	100

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